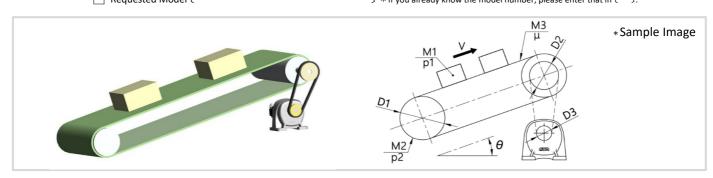
## Chain (Belt) Conveyor

Requested Date:

Please check "✓" the corresponding item in □. If you are unable to make a selection, please leave it blank.

Salact Sprips and F	Racklach of High	Precision Reduc	er for Servo Motor

Select Sell	ies and backlash of flight Fre	cision Reducer for 3e	I VO IVIOLOI	
Series <b>→</b>	☐ Compact Parallel Shaft • Plane	tary Type (APG)	Compact Hollow Shaft Type (AFC)	☐ Compact Solid Shaft Type (AFC)
Backlash <b>→</b>	☐ 3 arcmin ☐ 15 arcmin	L	- 3 arcmin 30 arcmin	_ 3 arcmin _ 30 arcmin
Series →	☐ Hollow Shaft Type (AF3)	Solid Shaft Type (AF	3) Parallel Shaft Type (AG3)	Right Angle Shaft (AH2)
Backlash →	L arcmin 3 arcmin	L arcmin 3	arcmin Low Backlash	└ Low Backlash
	Low Backlash	Low Backlash	* Low Backlash (30 to 60 arcmin) accu	racy would be different by reduction ratio.
	Paguested Model		) * If you already know the model number	or places anter that in



## **User Condition**

	oci contantion				
•	Conveyor Speed	V =	mm/s	• (	Convey
•	Weight of the Work	M1=	kg/pcs	•	Coeffici Chain (E
•	Number of Works	p1=	pcs		Rated R
•	Weight of the Sprocket (Roller)	M2 =	kg/pcs	• (	Other U
•	Number of Sprockets (Rollers)	p2 =	pcs		
•	Weight of the Chain (Belt)	M3 =	kg		
•	P.C.D. of Sprocket (Outer Diameter of the Roller)	D1=	mm		
•	P.C.D. of Driven Side Sprocket (Timing Pulley, Gear) * Not required for	D2 = direct coupling	mm		
•	P.C.D. of Drive Side Sprocket	D3 =	mm		

Conveyor Inclination Angle

Coefficient of Friction of the  $\mu =$ 

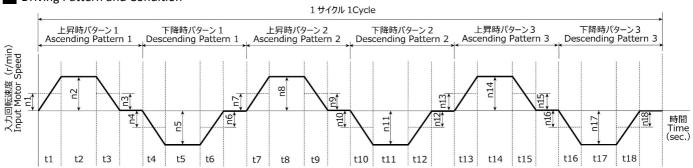
Chain (Belt) and Guide

Rated Rotational Speed of Servo Motor

N1 =

otor N1 = r/min

Other User Condition



Ascending Pattern 1

## \* Conveyor Inclination Angle $\theta = 0$ (Flat) , Please enter here.

(Timing Pulley, Gear) \* Not required for direct coupling

	0 ( / /	
Acceleration Time 1	t1=	sec.
Constant Speed Time 1	t2 =	sec.
Deceleration Time 1	t3 =	sec.
Enter Rotational Speed (Acceleration) 1	n1 = n2/2	r/min (Enter Average Rotational Speed)
Enter Rotational Speed (Constant Speed) 1	n2 =	r/min
Enter Rotational Speed (Deceleration) 1	n3 = n2/2	r/min (Enter Average Rotational Speed)

Descending Pattern 1

## \* Not required for Conveyor Inclination Angle $\theta\!=\!0$ (Flat)

Acceleration Time 2	t4 =		sec.	
Constant Speed Time 2	t5 =		sec.	
Deceleration Time 2	t6 =		sec.	
Enter Rotational Speed (Acceleration) 2	n4 =	n5/2	r/min	(Enter Average Rotational Speed)
Enter Rotational Speed (Constant Speed) 2	n5 =		r/min	
Enter Rotational Speed	n6 =	n5/2	r/min	(Enter Average Rotational Speed)

Ascending Pattern 2						n 2			
* Conveyor Inclination	n Angle θ =	= 0 (Flat) , F	Please en	iter here.	* Not required fo	r Conveyo	or Inclination	n Angle θ	= 0 (Flat)
Acceleration Time 3	t7=		sec.		Acceleration Time 4	t10=		sec.	
Constant Speed Time 3	t8=		sec.		Constant Speed Time 4	t11=		sec.	
Deceleration Time 3	t9=		sec.		Deceleration Time 4	t12 =		sec.	
Enter Rotational Speed	n7 =	n8/2	r/min	(Enter Average	Enter Rotational Speed	n10 =	n11/2	r/min	(Enter Average
(Acceleration) 3		,_	] .,	Rotational Speed)	(Acceleration) 4	1110	, -	1 .,	Rotational Speed
Enter Rotational Speed (Constant Speed) 3	n8 =		r/min		Enter Rotational Speed (Constant Speed) 4	n11 =		r/min	
Enter Rotational Speed	n9 =	n8/2	r/min	(Enter Average	Enter Rotational Speed	n12 =	n11/2	r/min	(Enter Average
(Deceleration) 3			<b>'</b>	Rotational Speed)	(Deceleration) 4			1	Rotational Spee
Ascending Pattern 3					<ul><li>Descending Patter</li></ul>	n 3			
* Conveyor Inclinatio	n Angle θ =	= 0 (Flat) , F	Please en	iter here.	* Not required fo	r Conveyo	or Inclination	n Angle 6	= 0 (Flat)
Acceleration Time 5	t13 =		sec.		Acceleration Time 6	t16=		sec.	
Constant Speed Time 5	t14=		sec.		Constant Speed Time 6	t17 =		sec.	
·	F		1		•	F		†	
Deceleration Time 5	t15 =		sec.		Deceleration Time 6	t18 =		sec.	
Enter Rotational Speed	n13 =	n14/2	r/min	(Enter Average	<b>Enter Rotational Speed</b>	n16=	n17/2	r/min	(Enter Average
(Acceleration) 5 Enter Rotational Speed			1	Rotational Speed)	(Acceleration) 6	_		1 .	Rotational Speed
(Constant Speed) 5	n14 =		r/min		Enter Rotational Speed (Constant Speed) 6	n17 =		r/min	
Enter Rotational Speed	n15 =	n14/2	r/min	(Enter Average	Enter Rotational Speed	n18=	n17/2	r/min	(Enter Average
(Deceleration) 5			1 '	Rotational Speed)	(Deceleration) 6			1 ,	Rotational Spee
Other Driving Pattern									
	to Use	* If vou pla	anned to	use specific Sevo Mot	tor, please write here. (Model	. Series S	Specfication	etc)	
	to Use	* If you pla	anned to	use specific Sevo Mot	tor, please write here. (Model	, Series , S	Specfication	etc)	
		* If you pla	anned to	use specific Sevo Mot	tor, please write here. (Model	, Series , S	CS cer	nter Tech	
lanned Servo Moto		* If you pla	anned to		tor, please write here. (Model	, Series , S	CS cer	nter Tech	
lanned Servo Motol		* If you pla	anned to			, Series , S	CS cer	nter Tech	
lanned Servo Motol ustomer Informatio		* If you pla	anned to	Ac		, Series , S	CS cer	nter Tech	
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**NISSEI CORPORATION** 

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